

PACKAGING SOLUTIONS FOR HEALTHCARE PRODUCTS



Pharmaceutical product catalogue

ALPHA PHARMA

Packaging for
pharmaceutical products
in liquid, solid or
tablet form.

06	About us
08	Global presence
10	Capabilities
12	Custom-made products
14	Milestones
16	Product catalogue

Products —

18	Dropper Systems & Nasal Sprayers
22	Bottles for Liquids & Solids
28	Containers for Tablets & Pills
34	Measuring Devices
38	Caps & Accessories

ABOUT US

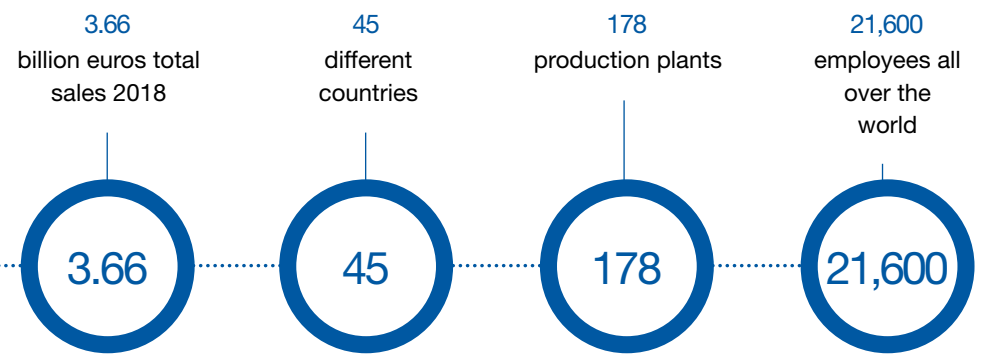
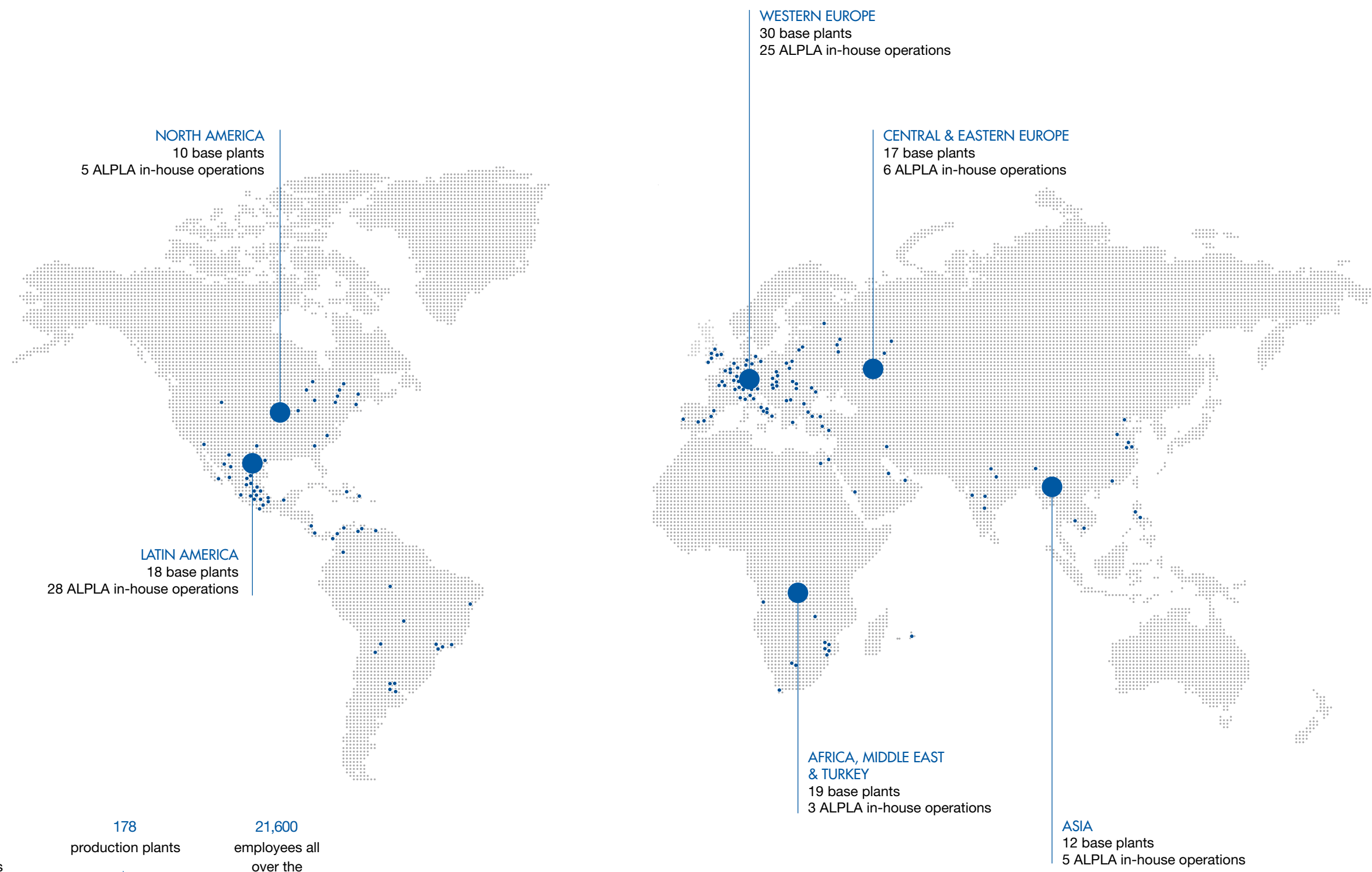
Taking pharmaceutical packaging to a new level.

Our company and our products are shaped by our tradition as a family-run business, our use of the latest technologies, our desire for innovative solutions and the expertise and commitment of our employees.

The international plastic packaging specialist ALPLA Group has consolidated its offerings for pharmaceutical customers in the ALPLApharma brand. This includes decades of experience as a technology leader and a global player, and is combined with the extensive market and product knowledge of ALPLA SA, ALPLATABA and ALPLA Greece (formerly known as ARGO S.A.).

The ALPLA Group is one of the leading companies involved in plastic packaging. The company produces standard and custom-made packaging systems, bottles, closures and moulded parts around the world. The high-quality packaging is used in a wide range of areas, including pharmaceutical products, cosmetics and care products, food and drinks, household detergents, washing and cleaning agents, engine oils and lubricants. Furthermore, the ALPLA Group operates its own recycling plants.

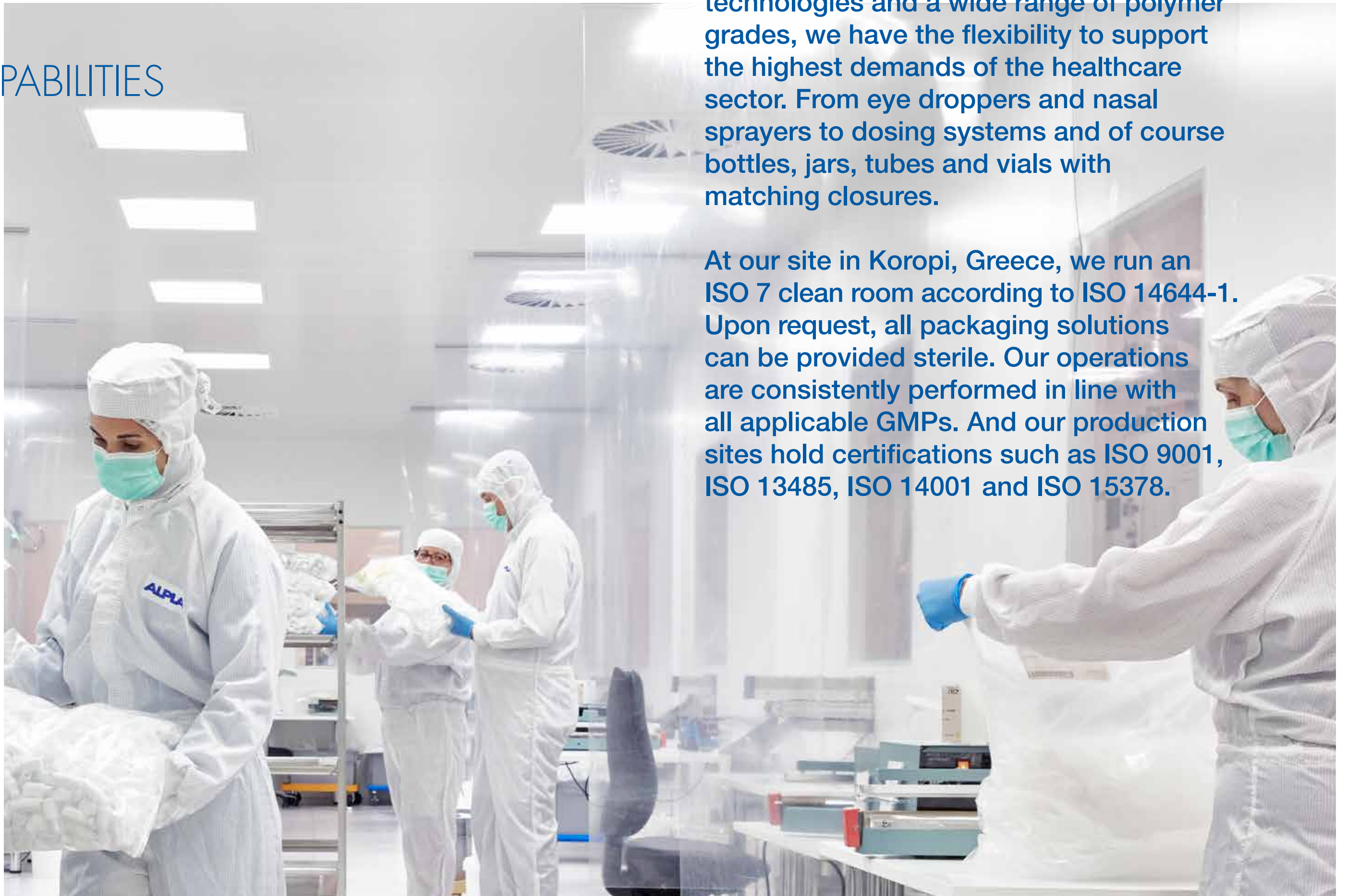
GLOBAL PRESENCE



CAPABILITIES

Through the use of multiple processing technologies and a wide range of polymer grades, we have the flexibility to support the highest demands of the healthcare sector. From eye droppers and nasal sprayers to dosing systems and of course bottles, jars, tubes and vials with matching closures.

At our site in Koropi, Greece, we run an ISO 7 clean room according to ISO 14644-1. Upon request, all packaging solutions can be provided sterile. Our operations are consistently performed in line with all applicable GMPs. And our production sites hold certifications such as ISO 9001, ISO 13485, ISO 14001 and ISO 15378.



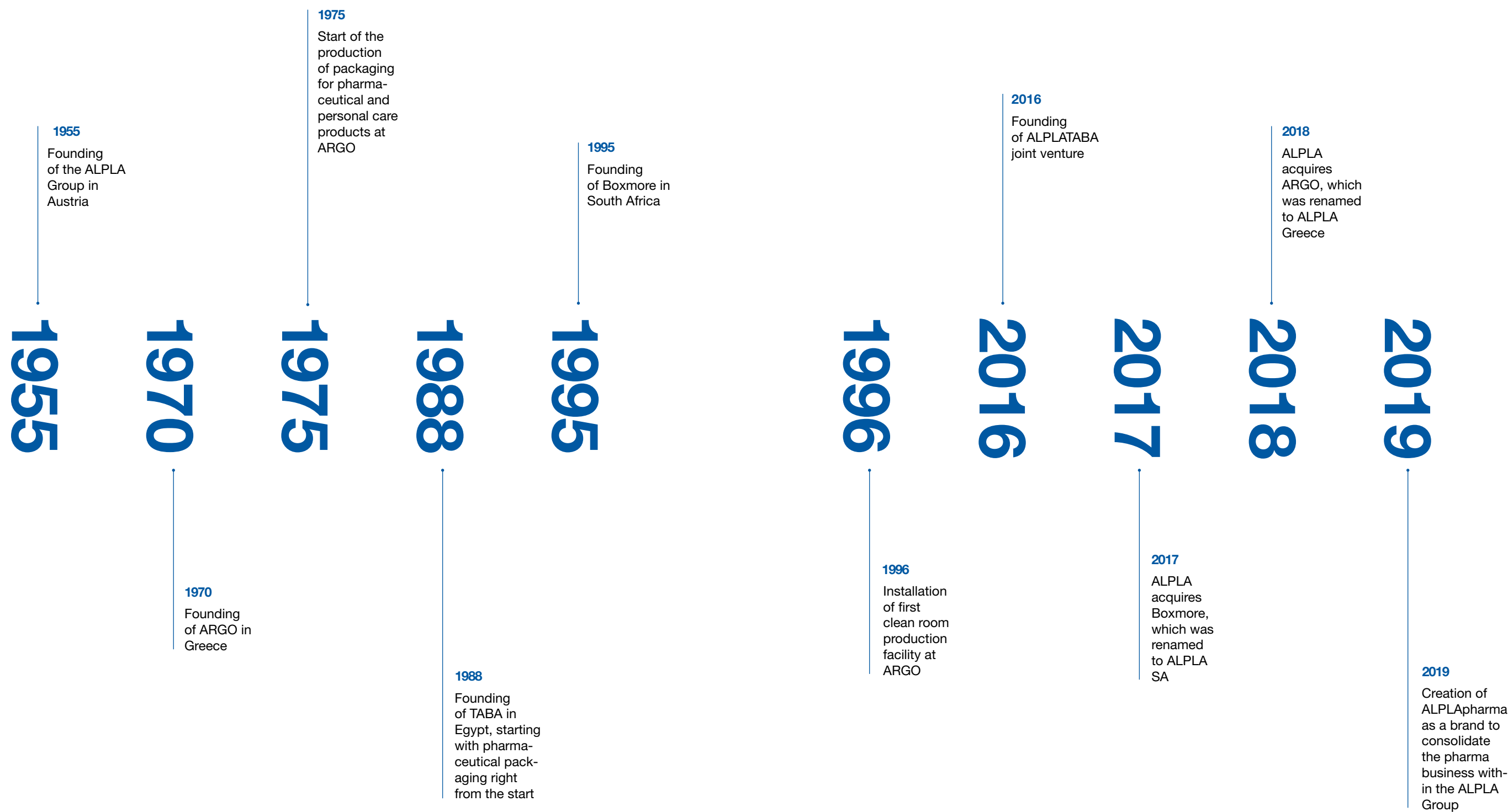
CUSTOM-MADE PRODUCTS

Everything from a single source – this is the principle we follow in the development and production of our packaging solutions. As we have extensive experience with various types of technologies and materials, we offer our customers complete system solutions. We are happy to develop individual, tailored packaging that meets all the needs of your product and your customers. No matter if you require a novel packaging design or simply another colour – just get in touch with us!



MILESTONES

Our experience
makes us a trustworthy
supplier.

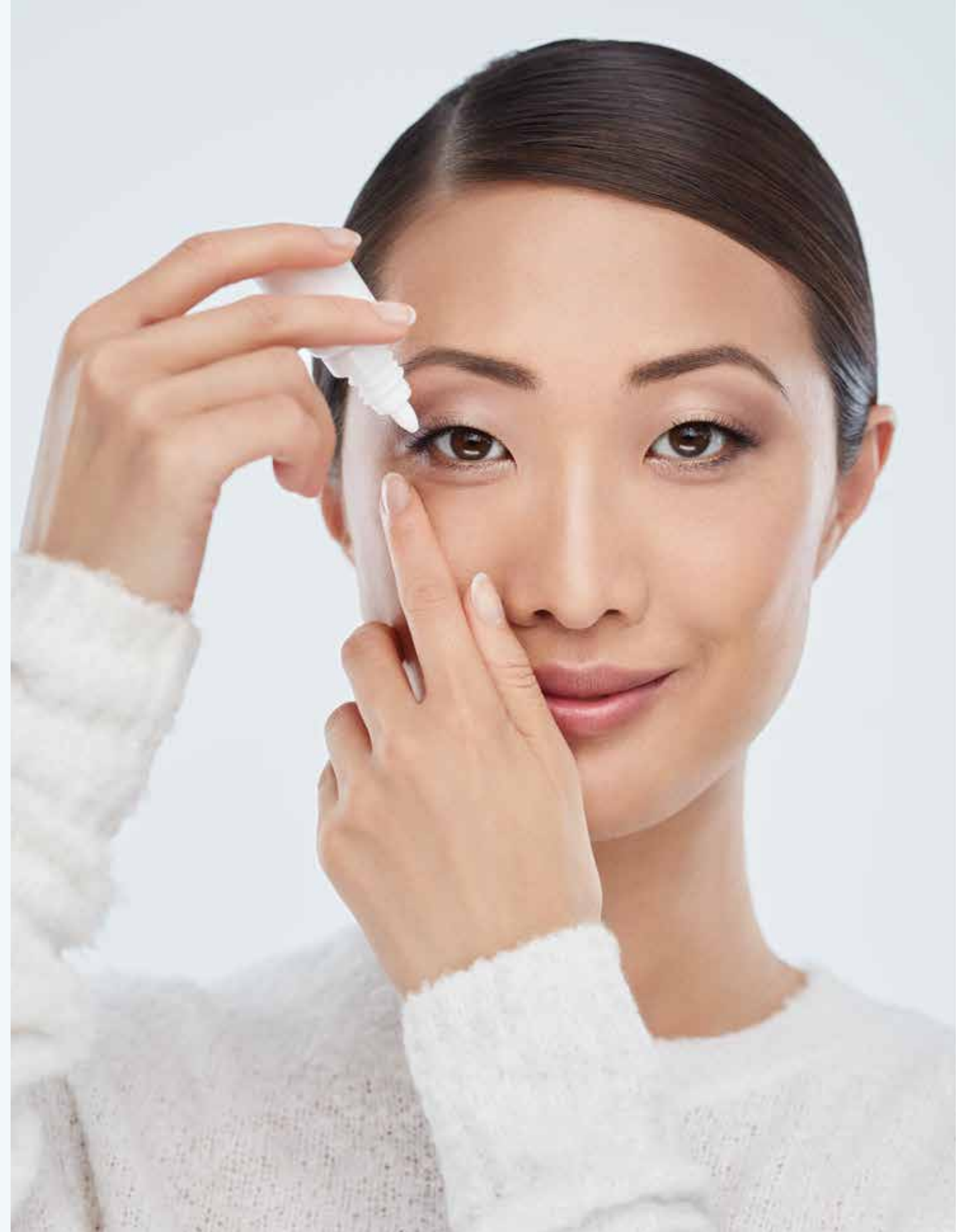


PRODUCT CATALOGUE

-  Dropper Systems & Nasal Sprayers
-  Bottles for Liquids & Solids
-  Containers for Tablets & Pills
-  Measuring Devices
-  Caps & Accessories



DROPPER SYSTEMS & NASAL SPRAYERS





EYE DROPPERS TE1

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
ED-05R/TE1	5	20.00	43.50
ED-10R/TE1	10	22.00	52.00
ED-15R/TE1	15	22.50	69.90
ED-60R/TE1	60	39.00	92.80
Accessories: ED-C/TE1, ED-N/TE1, ED-N/TE1v2, ED-N/TE1v3			



EYE DROPPERS TE2

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
ED-05R/TE2	5	21.20	42.40
ED-10R/TE2	10	23.80	50.00
ED-15R/TE2	15	25.00	62.00
ED-30R/TE2	30	34.00	68.50
Accessories: ED-C/TE2, ED-N/TE2, ED-N/TE2v2			



EYE DROPPERS TE3

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
ED-05R/TE3	5	21.20	42.40
ED-10R/TE3	10	24.10	51.80
ED-15R/TE3	15	25.30	63.00
Accessories: ED-C/TE3, ED-N/TE3			



NASAL SPRAYER SYSTEMS

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
NS-15F	15	24.00 × 37.50	69.00
NS-30F	30	28.00 × 44.00	76.00
NS-30R/18415	30	32.00	64.00
Accessories: NS-N, NS-C			



FLOW CONTROL SYSTEM 1

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
FC-30R/1	30 round	30.80	76.50
FC-120F/1	120 oval	28.00 × 58.00	128.50
Accessories: FC-N/1, NS-C			



FLOW CONTROL SYSTEM 2

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
FC-15R/2	15	27.00	51.00
FC-30R/2	30	30.00	71.50
FC-120F/2	120	26.70 × 56.50	126.40
Accessories: FC-N/2, FC-C/2			

BOTTLES FOR LIQUIDS & SOLIDS



BOTTLES PET 28PP
25–100 ML



PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PET-25R/28PP	25	34.00	61.00
PET-50R/28PP	50	40.00	71.20
PET-60R/28PP	60	38.00	90.00
PET-100R/28PP	100	46.00	97.50
Accessories: TE28/PP, DC-20			

BOTTLES PET 28PP
125–250 ML



PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PET-125R/28PP	125	46.00	115.50
PET-150R/28PP	150	51.60	110.00
PET-200R/28PP	200	57.00	118.50
PET-250R/28PP	250	62.00	125.00
PET-250R/T/28PP	250 tall	53.00	160.50
Accessories: TE28/PP, DC-20			

BOTTLES PET TE28/AMET



PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PET-60R/TE28/AMET	60	39.00	90.00
PET-100R/TE28/AMET	100	45.50	98.00
PET-135R/TE28/AMET	135	50.00	108.30
PET-150R/TE28/AMET	150	55.00	97.00
PET-250R/TE28/AMET	250	56.60	141.30
Accessories: TE28/AMET, TE28/CRC			

BOTTLES PET 1881



PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PET-50F/1881	50	36.8 × 30.5	87.50
PET-75F/1881	75	42.8 × 35.5	93.00
PET-100F/1881	100	47.1 × 38.1	100.00
PET-200F/1881	200	56.1 × 45.8	123.80
Accessories: TE28/1881			

BOTTLES PET MEDROPP



PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PET-50R/MEDROPP	50	40.50	73.10
PET-100R/MEDROPP	100	45.00	98.10
PET-200R/MEDROPP	200	55.50	122.70
Accessories: TE28/Medropp			



BOTTLES PE 28PP/1

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PE-100R/28PP/1	100	46.10	101.00
PE-200R/28PP/1	200	57.00	124.00
PE-300R/28PP/1	300	65.60	136.50
Accessories: TE28/PP, DC-20			



BOTTLES PE 19TE
25–50 ML

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PE-25R/19TE	25	31.00	53.80
PE-30R/19TE	30	35.80	57.50
PE-50R/19TE	50	35.80	79.50
Accessories: TE19, TE19/PLUG			



BOTTLES PE 28PP/2

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PE-50R/28PP	50	38.50	80.00
PE-100R/28PP	100	45.00	104.00
PE-125R/28PP	125	49.20	115.70
PE-240R/28PP	240	60.00	136.00
Accessories: TE28/PP, DC-20			



BOTTLES PE 19TE
90–240 ML

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PE-90R/19TE	90	42.70	95.00
PE-125R/19TE	125	49.00	99.00
PE-240R/19TE	240	58.50	134.50
Accessories: TE19, TE19/PLUG			

CONTAINERS FOR TABLETS & PILLS





JARS PET M38

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PET-PC-100R/M38	100	47.20	88.50
PET-PC-150R/M38	150	54.00	95.00



JARS PET M43

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PET-PC-100R/M43	100	47.20	89.20
PET-PC-150R/M43	150	54.00	96.30
Accessories: M43			



RIGID TUBES

PRODUCT NAME	DIAMETER (ml)	HEIGHT (mm)
PP-PC-H60R/27TE	29.10	58.00
PP-PC-H103R/27TE	29.60	100.00
Optional: Dry offset printing Accessories: TE27/SG		



JAR PE SP

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PE-PC-40R/SP	40	35.30	64.50
Accessories: TE/SP			



JARS PP TE28/AMET

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PP-30R/TE28/AMET	30	35.40	61.50
PP-60R/TE28/AMET	60	46.00	65.00
Accessories: TE28/AMET, TE28/CRC			

JARS PE M
60–150 ML

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PE-PC-60R/M31.5	60	40.30	67.00
PE-PC-80R/M35	80	45.00	77.30
PE-PC-100R/M43	100	51.00	82.50
PE-PC-150R/M43	150	51.00	97.80
Accessories: M35, M43			

JARS PE 23TE

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PE-PC-40R/23TE	40	44.00	56.70
PE-PC-50F/23TE	50 _S	43.50 × 34.00	79.50
PE-PC-50R/23TE	50 _R	42.70	60.50
PE-PC-90R/23TE	90	46.60	87.00
PE-PC-350R/23TE	350	63.00	166.00
Accessories: TE23, TE23/SG			

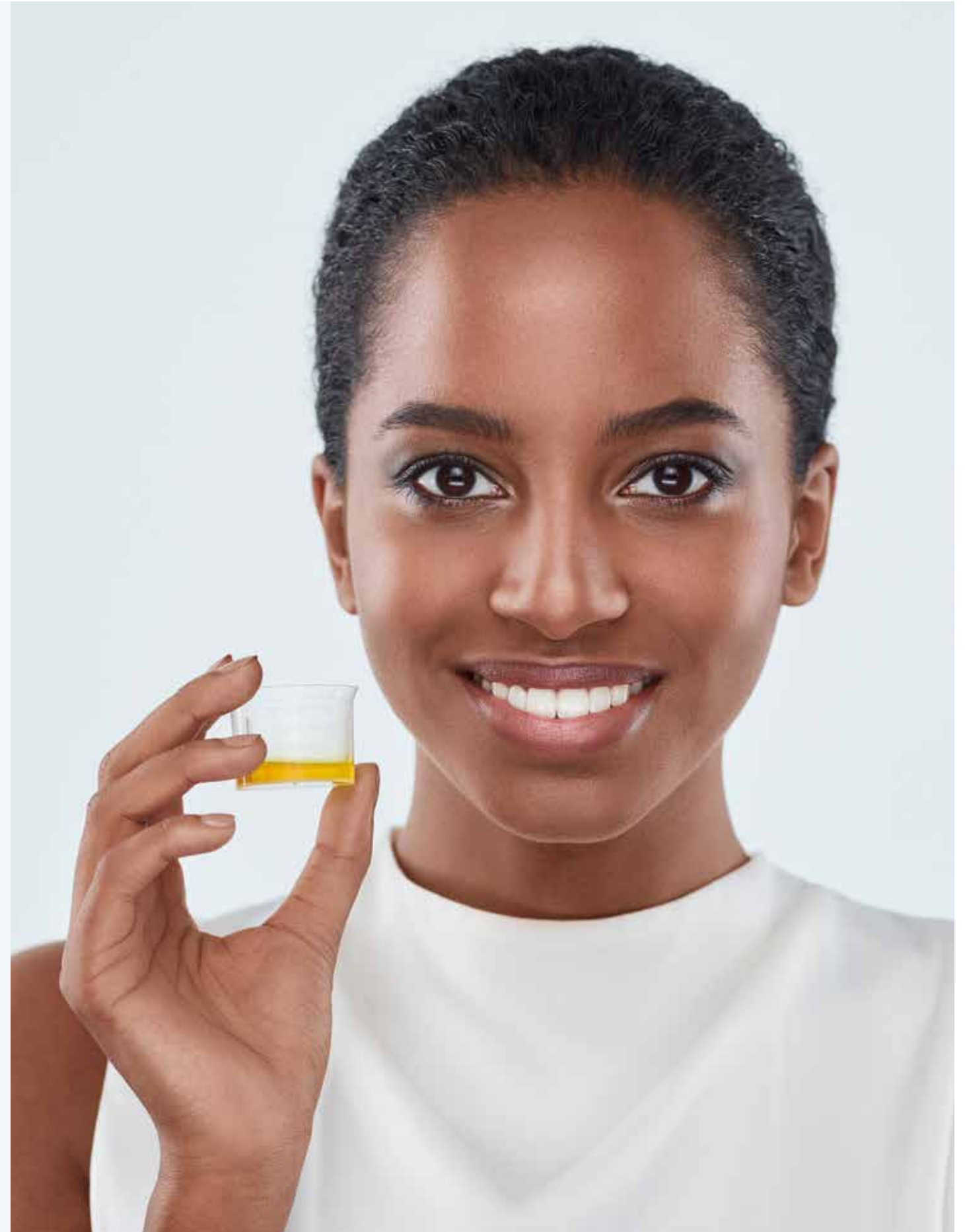
JARS PE M
250–1,000 ML

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PE-PC-250R/M60	250	70.00	93.70
PE-PC-500R/M80	500	100.00	96.00
PE-PC-1000R/M80	1,000	100.00	156.00

JARS PE 27TE

PRODUCT NAME	FILL VOLUME (ml)	DIAMETER (mm)	HEIGHT (mm)
PE-PC-25R/27TE	25	36.00	46.50
PE-PC-50R/27TE	50	40.60	63.50
PE-PC-100R/27TE	100	46.80	88.00
Accessories: TE27/SG			

MEASURING DEVICES



DOSING SPOONS (CE)



PRODUCT NAME	ENGRAVING (ml)
DS-2.5/5	2.5 - 5
DS-5	5

DOSING SPOONS



PRODUCT NAME	ENGRAVING (ml)
DS-5	5
DS-10	10

DOSING CUPS (CE)



PRODUCT NAME	FILL VOLUME (ml)	ENGRAVING (ml)
DC-5	5	1 - 2 - 2.5 - 3 - 4 - 5
DC-15	15	2.5 - 5 - 10 - 15
DC-20	20	2.5 - 3 - 5 - 7.5 - 10 - 12.5 - 15 - 17.5 - 20
DC-30	30	2.5 - 5 - 7.5 - 10 - 15 - 20 - 25 - 30

DOSING CUPS



PRODUCT NAME	FILL VOLUME (ml)
DC-5	5
DC-10	10
DC-15	15
DC-20	20

CREAM APPLICATORS (CE)



PRODUCT NAME	TREAD	DOSAGE
RA/M9	M9	
VA/M9	M9	
VA/S13	S13	
VA-S/M9	M9	Full, 1/2 or 1/4
Vaginal applicators are available in single packs or in multipacks of five, seven or nine pieces.		

DROPPER PIPETTES



PRODUCT NAME	THREAD	ENGRAVING (ml)
BD18	18	
BD22	22	0.25 – 0.5 – 0.75 - 1
BD28	28	0.25 – 0.5 – 0.75 - 1

CAPS & ACCESSORIES



CAPS & ACCESSORIES

	PRODUCT NAME	DIAMETER (mm)	HEIGHT (mm)	THREAD	TAMPER EVIDENCE	OTHER FEATURES
	TE28/PP	32.00	21.10	28PP	Yes	Coloured TE
	TE28/AMET	32.10	18.50	28	Yes	
	TE28/CRC	35.00	22.40	28	Yes	
	TE28/1881	31.05	15.40	PCO	Yes	Coloured TE
	TE28/MEDROPP	32.22	19.94	MCA2	Yes	Coloured TE
	TE19	26.80	15.80	ND23.30	Yes	
	TE19/PLUG	26.80	15.80	ND23.30	Yes	

CAPS & ACCESSORIES

	PRODUCT NAME	DIAMETER (ml)	HEIGHT (mm)	THREAD	TAMPER EVIDENCE	OTHER FEATURES
	TE23	37.00	18.80	ND29	Yes	
	TE23/SG	37.00	18.80	ND29	Yes	Desiccant 2 g
	TE27/SG	34.40	18.00		Yes	Desiccant 1.9 g
	GL18	21.50	20.20	DIN168 GL18	Yes	
	GL18/PLUG	21.50	31.60	DIN168 GL18	Yes	
	M35	35.20	15.40		Yes	
	M43	43.70	16.40		Yes	
	TE22/AMET	24.70	17.85	22	Yes	



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